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Dart Aerospace Ltd.
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Canada

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RBT400214-17
Job Sheet 178695



Part No: RBT400214-17

Job Qty: ~~24 ea~~ 28

DAS

Part Name: Bearing 3/8 X 3/4" Black Nylon Or Delrin

21

9-89



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/6/18

Job Tracking No:

Due Date: 7/24/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT400214 Rev.7 IPP Rev. A 18.06.06 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	24 Ea		7/24/18	0.00	0.00	Start Up Machining-4		JB 18-09-10
100	Mori Seiki	24 pcs		7/24/18	0.00	2.48	MORI SL-154		JB 18-09-10
110	QC	24 pcs		7/24/18	0.00	0.00	QC2 Machining-5		JB 18-09-10
120	QC	24 pcs		7/24/18	0.00	0.00	QC8 Machining-5		JB 18-09-10
130	Packaging	24 pcs		7/24/18	0.00	0.00	Packaging3-2		JB 18-09-10
140	QC21-SA	24 Ea		7/24/18	0.00	0.00	QC21		SEP 1 2 2018

Part Op 100 - 1-Machine as per folio FC FOLIO REV: DWG REV: 2-Deburr

Descriptions: 130 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRLNR0.375	M Delrin Round Bar, Black	1.6800 ft (.07 ea)	90-Start up Operation	5083369

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRLNR0.375	2	5	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
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Plex 7/24/18 1:00 PM dart.logan.david

Container No: S108680



Part: RBT400214-17

Job No: 178695

Serial No/Batch: S108680

Revision: 7

Inspector:

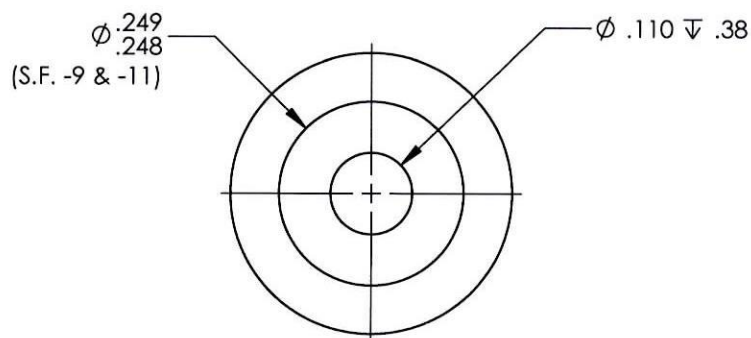
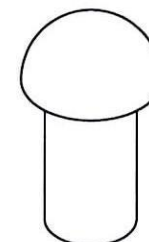
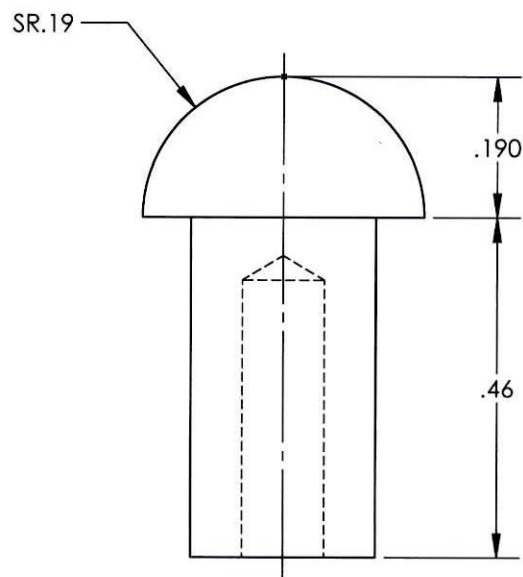
Exp Date:

Instructions:

Date: 09/10/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
7	16-0240	-17 CH'D MAT'L WAS BLACK NYLON OR DELRIN IS BLACK NYLON/DELIN/ACETAL. CH'D DIMS WAS .460 IS .46, WAS Ø.250 IS Ø.248-.249 (S.F. -9 & -11), WAS Ø.110 ∇ .375 IS Ø.110 ∇ .38, WAS R.190 IS SR.19. ADDED DIM .190.	12/1/2016	DPD	JAG



(-17)

BEARING

DART AEROSPACE	
TITLE TRIM TAB BENDING GAUGE	
DWG NO. RBT400214-17	REV 7
MAT'L BLACK NYLON/DELIN/ACETAL	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX $\pm$.005 FRACTIONS $\pm$ 1/8
SPEC	.XX $\pm$.01 ANGLES $\pm$ 5°
	.X $\pm$.1 SURFACES = 125/✓
DRAWN BY: COLE	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
SCALE 4:1	USED ON MODEL
DATE 4/9/2001	BELL 407
SHEET 10 OF 11	